

Welding Certificate

WECE-CPR-1090-2.00010.GSIMA.2013.004

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European
standard EN 1090-2 for execution of structural steel components

Manufacturer

ORION Bausysteme GmbH

**Waldstraße 2
64584 Biebesheim am Rhein
GERMANY**

Technical specification

EN 1090-2:2008+A1:2011

Execution class(es)

EXC3 according to EN 1090-2

Welding Process(es)

(Reference no. acc. to DIN EN ISO 4063)

135 (partly mechanized)

Material Group

1.1, 1.2
according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3
8.1
according to CEN ISO/TR 15608 and EN 1090-2, table 4

**Responsible Welding
Coordinator**

(Title, Surname, Name, Qualification,
Date of birth)

Dipl.-Ing. (FH) Jörg Mussnack, IWE born on: 04.06.1963

Substitute

(Title, Surname, Name, Qualification,
Date of birth)

Thomas Krause, IWS born on: 15.04.1967
Dipl.-Ing. Frank Suckow, IWS born on: 29.12.1959

Confirmation

All provisions concerning welding as described in the above mentioned
technical specification(s) were applied.

Validity start

24.09.2013

Period of validity

06.11.2020

Remarks

see reverse

Place and date of issue

Mannheim, 09.01.2018
Loudovici



Dipl.-Ing. (FH) Krämer
Head of certification body